

Product: Plastic closure **PV272 - 28**

Closure material

Material	Polypropylene (PP)
Colorant additive	Color masterbatch

Closure characteristics

Outside diameter , mm	Ø 31
Height, mm	19.4
Weight of the closure (without liner), g	2.7 ± 0.1
Tamper evident ring	stays on caps or stays on the bottleneck
Shape of external profile	60 vertical lines

Liner

Liner material:	EVA (PVC free)
Weight of the liner, g	0.3

Application

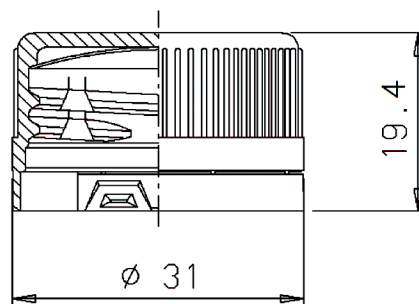
Application:	Carbonated beverages
Bottle neck:	Glass MCA 1/2/3 PET 28 mm BPF - PCO

Sealing

Pressure test, b	10 (1 minute)
Max pressure, b	13
CO2 max, vol/l (g/l)	4 (8)
Carbonation loss:	Glass < 12% PET < 20%
Recommended closure torque, kg.cm	Glass - 23 PET - 25,3

NOTE: The above information are to be considered as indications as they can vary depending on the plant and/or the bottle and/or the specific condition of application and/or the environment.

Closure Drawing



Packaging specification

Quantity, pcs.	4 500 pcs	Pallet type – Euro pallet	Dimension 1200 x 800 x*
Box Dimension, mm	600 x 400 x 420 mm	* Height of the pallet may vary with customers' requirements	
Cardboard Type	Corrugated five layer cardboard	Outside packing	Stretch wrapped
Polyethylene Sack	Polyethylene –non-toxic, antistatic <100 ppm Pb, Cd, HgCr⁺⁶		
Adhesive Strip (Scotch)	50 mm	Pallet identification	Labelling
Product Identification	Labelling		

NOTE: The closures shall be stored in well-ventilated area, away from direct sunlight, strong vapours and odours at temperatures 5°C -35°C Within 24 hours before use, storage temperature of the products should be between 18° and 40°C. Pallets should not be double stacked.